

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-667 REV. C
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-667 REV. 2

REF CANADIAN STC: SH01-5

REF FAA STC: SR01304NY

REF EASA STC: EASA.IM.R.S.01179

FOR D206-667-201 CROSSTUBES (206B AFT) B/N B44214 & B44215, THE D2872-043/-045 NUTPLATES HAVE BEEN REPLACED BY D3877-041/-043 NUTPLATES. THE NUTPLATES ARE PRE-INSTALLED ON THE CROSSTUBE. TO USE THE CROSSTUBE WITH 206-321-251/-252 OR 206-327-251/-252 OR 206-297-101/-102/-105/-106 OR 206-050-298-101/-102 THRU-BOLT SKIDTUBES, THE NUTPLATES MUST BE REMOVED BY DRILLING OUT THE ATTACHING RIVETS. THE CROSSTUBES SHOULD OTHERWISE BE INSTALLED PER INSTALLATION INSTRUCTIONS IIN-D206-667 REV. C.

PARTS LIST:

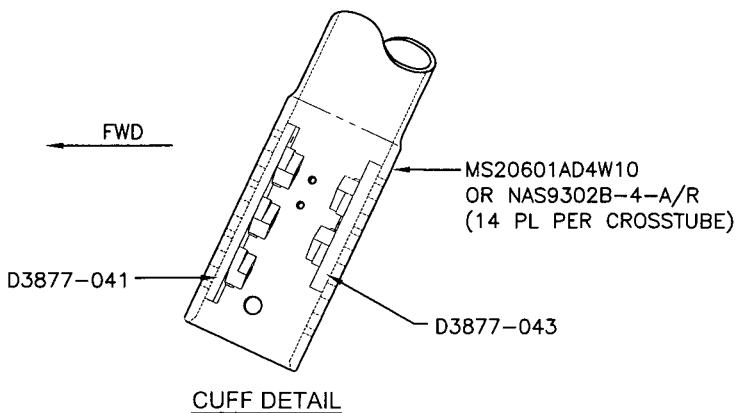
THE PARTS LIST FOR THE D206-667-201 CROSSTUBES B/N B44214 & B44215 IS MODIFIED AS SHOWN:

IS:

ITEM	Qty -201	PART NUMBER	DESCRIPTION
42	2	D3877-041	NUTPLATE
43	2	D3877-043	NUTPLATE
50	14	MS20601AD4W10	RIVET

WAS:

ITEM	Qty -201	PART NUMBER	DESCRIPTION
42	2	D2873-043	NUTPLATE
43	2	D2873-045	NUTPLATE



CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	09.03.09
CERT. NO.:	SH01-5
ISSUE NO.:	3

A	NEW ISSUE	CP	09.03.09
REV.	DESCRIPTION	BY	DATE
DESIGN	qp	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	qp		
CHECKED	pt	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9442	SHEET 1 OF 1
APPROVED	ds	TITLE	SCALE
DE APPR.	ds	206B AFT XTUBE MOD.	NTS
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